Pneumatic Safety

Ross Controls
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Lockout Standards

PPSA
BRINGING THE INDUSTRY HOME SAFE

Requirements (OSHA)

- A manually operated valve
- Not used for any other function
- Located outside of hazardous areas
- Easily identified and operated
- Tamper resistant

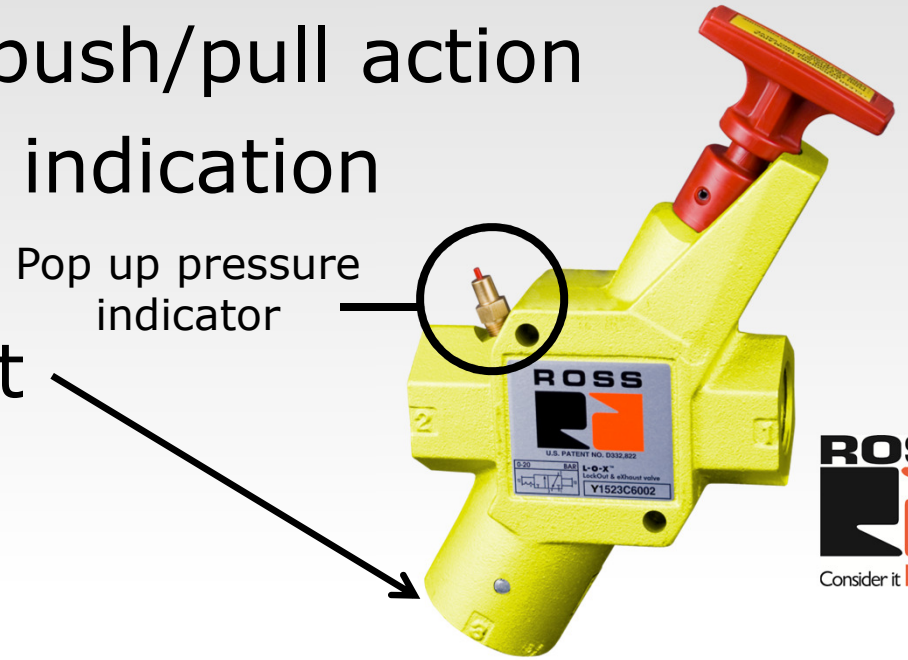
SAFETY ROSS PRODUCT®

ROSS®
Consider it DONE!

Lockout Standards

Best Practice (ANSI, PMMI, CSA)

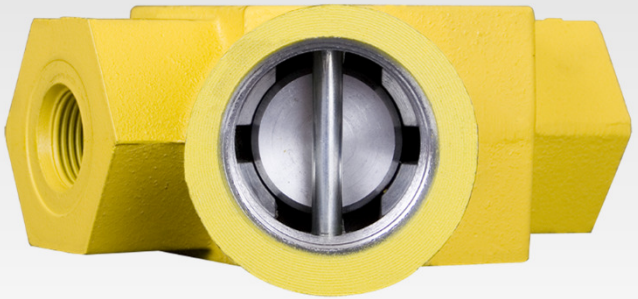
- Only lockable in off position
- Easy to operate
  - eg. a simple push/pull action
- Visible pressure indication
- Full size exhaust



Pneumatic Lockout

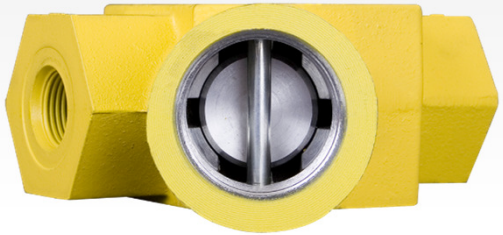
Best Practice (ANSI B11.0)

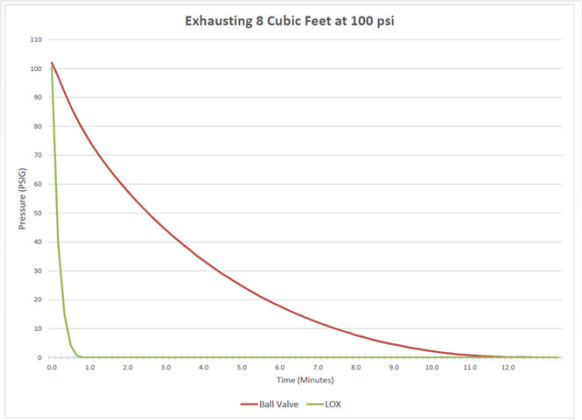
- Full diameter exhaust
  - Rapid release of stored energy



Pneumatic Lockout

- Best Practice (ANSI B11.0)
  - Full diameter exhaust (rapid release of stored energy)
    - 8 Cubic feet (60 gallons) at 100 psi
      - Full exhaust = 35 seconds
      - Bleed port > 11 minutes





Lockout Standards

Valves should be:

- Accessible
- Suitable for environment
  - 316 SS available
- Easily identified

Available with ¼” – 2” ports

Alternative Measures

- Production related
- Improve safety & productivity
- "Monitored Power Systems" ok'd by OSHA
  - Requires control reliable systems

Alternative Measures

- Control reliable system
  - Equivalent to category 3 - 4 systems
    - Redundant
    - Monitored
    - Fail to a safe conditions
  - Safety does not end with the wire

Pneumatic Safety

- Ross valves meet all global requirements
- Safety and productivity improvements