

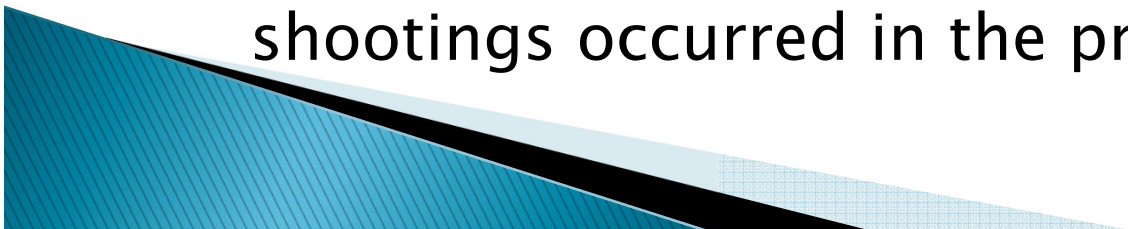


Safety Innovator Award

RTS Packaging
Hillside, Illinois

Our Safety Concern

- ▶ Describe the safety issue and/or the opportunity for improvement.
 - Workplace shootings being the sad reality of our world these days.
 - From 2006 to 2010, an average of 551 workers per year were killed as a result of work-related homicides
 - Shootings accounted for 78 percent of all workplace homicides in 2010 (405 fatal injuries).
 - 83 percent of these workplace homicides from shootings occurred in the private sector



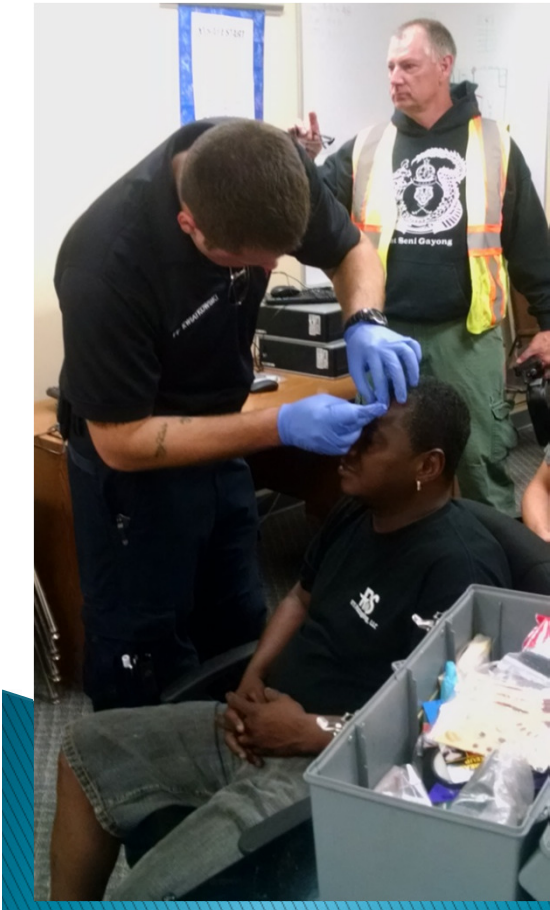
Our Solution

- ▶ Describe your solution and/or improvement.
 - Implemented an active shooter plan into our workplace violence program and emergency evacuation plan.
 - Conducted active shooter training for all production and office employees
 - Executed an active shooter drill with the assistance of the local Police and Fire Departments. This included S.W.A.T. and emergency health services.



Pictures



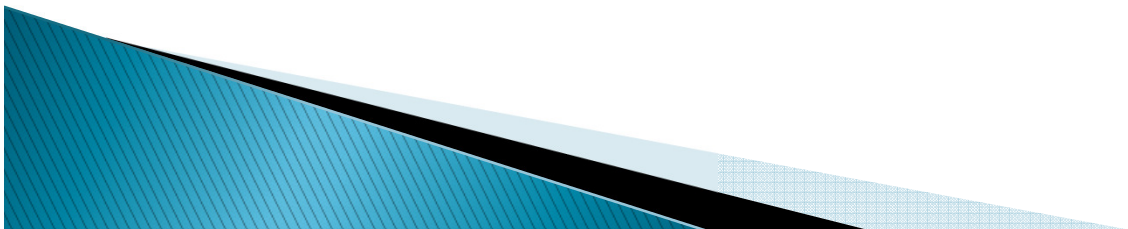






Materials and Costs

- ▶ If the idea involves physical changes, provide information on the design, materials needed and cost.
 - Training Time
 - Plant was shut down for 2.5 hours for the drill
 - Hour long training sessions with plant personnel
 - Lengthy planning process for training and drill



Benefits and Cost Savings

- ▶ Summarize the benefits of the innovation and outline any associated cost savings.
 - Community Development
 - City Services are better trained to assist
 - Save Lives
 - Generated Awareness
 - Distributed Practical Advice
 - Prevent Workplace Violence
 - Explained Assistance Programs
 - Trained employees on warning signs
 - Deter violence by advertising police involvement

