### PLANNING TO SUCCEED



Ronnie Stamey



### THIS PRESENTATIO N IS INTENDED TO:

1. Identify common barriers to successful projects.

1. Provide basic tools for planning

1. Identify common attributes of successful projects.

1. Open Discussion

- 1- A Lack of Project/Scope Review? How do we determine human and equipment resources needed for the project.
- 2- Unclear communication Who talks to who? What information is being shared?
- 3- Qualification of Safety Personnel- How many people do we need? How do we determine qualifications? Who determines? Any interviews needed or required?
- 4. Special Orientation Needs: Reciprocal Safety Councils, TappiSafe, Browz, Online, DVD,etc.

- 1- Either a lack of JSA or a JSA process that is not clear.
- 2- Permitting requirements that are overly complicated. Who-What-When-Where etc. Adding "extras" on to the process that do not affect safety.
- 3. Control of Hazardous Entry Procedures that are not communicated well and have extra requirements that may not be adding a level of safety.
- 4. Confined Space Entry programs without clear expectations or space specific procedures.

- 5. Crane Operations- Not a part of the planning phase of the project. Not sure who is responsible for what?
- 6. Stance on fall protection is that this is a 100% tie off project. Go figure it out.
- 7. Air Monitoring- What kind of air monitor is being specified, is needed. Is a PID needed? Specific Gas?
- 8. Safety Observations: Is everyone required to do them trained? How many must be done? Who do they go to?

- 1. Lack of post-action critiques. Moving on to the next project or just glad to be finished!
- 2. Documentation/ retention of documentation is not consistent.
- 3. Cannot feedforward what we learned if we don't know for sure what that is.

#### Have a Plan to Succeed

#### **Review and Revise**

After action critiques, revision and training to new requirements



#### **Execute**

Manage LOTO Fall Protection-CSE-Hot Work-Cranes- Efficiently Audit-Inspect-Communicate

#### Communicate

What the requirements are. What is the Scope

Who is accountable for what?

### **Planning**

- 1. Communication Lines. Communicate clearly what your Values are. Who is in charge of what? What is the chain of Command? Address the span of control.
- 2. Clear expectations and accountability to expectations.
- 3. Planning Phase addresses Scope, Resources, Previous pitfalls, JSA-JHA Development and review (Fall protection, walking surfaces, hot work, hazardous chemicals) Cross-functional group involved. Safety-Planning-Maintenance-Operations etc.
- 4. Permit System Requirements. The process of obtaining, and closing are clear.

### Planning Internal Meetings

- 1- Safety Representation should be an integral part of project planning. Review of past project action plans for issues and successes.
- 2. Identify special equipment needs or internal improvements needed. (I.e. Installation of anchor points, platforms, purchase or rent special equipment etc.)
- 3. Meet with plant contractor representatives and identify contractor issues via past history, observations, prequalification services ratings,
- 4. Identify safety resource needs. (ERT- Safety Observers, Fire Watch-CSE Attendees, Permit writers,)

### Common **Attributes** Successful Projects. (Plants) **Planning External Meetings**

- 1- Plant Safety Team Leader leads an expectation communication meeting with contractors and mill contractor representatives. Communicate meeting attendance expectations before this meeting.
- 2. Convey Expectations scope and timing of the shutdown
- 3. High Performing plants ensure contractor safety personnel KNOW that they are part of the Safety Team.

### Planning Tools

- Provide accurate scope, length, and difficulty of tasks/projects
- 1. Set objectives and goals
- 1. Break down task/project into basic process steps
- Develop accurate schedules and task/personnel assignments

### Planning Tools

- 1. Anticipate and adjust for problems, roadblocks, and unforeseen issues
- 1. Measure performance/progress against objectives/goals
- 1. Regular evaluation of progress and results

Execution

- 1. Frequent review of specific JSAs.
- 2. LOTO procedures- Walk downs, special requirements, deviations
- 3. Line-breaking procedures- SDS Review, PPE,LOTO Review, Process/Method Review
- 4. Fall Protection Plans- Imagined vs Real anchor points, installed horizontal lifelines, scaffold installed and process for proper inspection/repair, fall protection rating letters for scaffold

### Execution

- 5. Confined Space Entry Clear specific entry procedures. Who to call, What was/is in the tank, who monitors prior to entry, during entry, who issues permit, who is the assigned rescue team
- 6. Crane Operations -Inspection/Records Review Rigging/Lift Plans, Operator qualifications, ground and overhead conditions
- 7. Hot work Procedures- Permits- SDS Review-Air Monitoring
- 8. Clear work area coordination. Who makes priority decisions.

### Execution

- 1. Other permits I.e. Trenching, blue flag, radiation,
- 2. Frequent Information sharing. (daily or every shift). Communicate meeting attendance expectations before this meeting. Who needs to attend, What needs to be covered during the meeting
- 3. Scope/Progress Review Cover what's next on an ongoing basis. Helps to identify changes in scope, possible delays, interference etc.
- 4. Direct communication of meeting minutes to all affected parties

### Review/ Revise

- 1. Have an after-action Critique. Communicate clearly who needs to attend, when, where and what time the event starts?
- 2. Communicate what is the intent of the critique. What information each party is responsible for.
- 3. Provide as proper a clear critique summary to all necessary parties.
- 4. Ensure a comparison with past lessons learned is completed and documented?

### Review/ Revise

- 1. Develop as necessary a corrective action plan with scheduled review and closure assessment.
- 2. Revise necessary procedures and work instructions to prevent any issues that may have occurred.
- 3. Train or communicate changes as necessary to all affected individuals.
- 4. Don't forget to Communicate Successes!

### Plan to Succeed

#### **Review and Revise**

After action critiques, revision and training to new requirements

### Plan Pre Job Planning Have the right people involved from the beginning **SAFE Projects**

#### **Execute**

Manage LOTO Fall Protection-CSE-Hot Work-Cranes- Efficiently Audit-Inspect-Communicate

#### Communicate

What are the Requirements?
What is the Scope
Who is accountable for what?

### REMEMBER

## TO PLAN YOUR WORK THEN WORK YOUR PLAN!

### **QUESTIONS**

OR

DISCUSSION

THANK YOU FOR ATTENDING.

RONNIE STAMEY 678-848-5836

ronnie@crcompliance.com

CLINT THACKER 678-882-6450

clint@crcompliance.com

