Second Quarter, 2009 Volume 1, Issue 6



# PPSA Quarterly Review

Pulp and Paper Safety Association (850) 584-1569

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- Chairman Letter
- New Board Members
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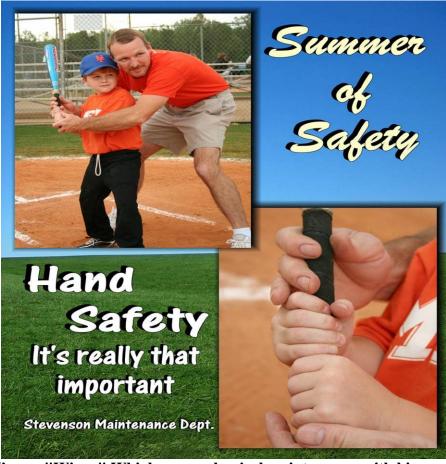
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Jimmy "Wiggy" Whigham, mechanical maintenance, with his son

#### Smurfit-Stone Stevenson Mill employees put a face on Hand Safety

As part of the summer safety program in the Stevenson, AL, Mill, maintenance department employees volunteered to have pictures of themselves and their families included in posters highlighting the importance of hand safety.

Stuart Dean, electrical/instrumentation maintenance at Stevenson took the photos and created the posters, which were placed in the mill and included in a PowerPoint presentation on hand safety.

"This is the kind of thing that I wish somebody would do in the mill every week," Stevenson Safety Manager Doug Parrish said. "It's a lot better than having us hand down a topic or things to do. When you see a picture of somebody holding hands with their kids or their grandkids that hits close to home."

### A Letter from Our Chairman

August 4, 2009



Dear PPSA Members,

### Focusing on the critical few

Members in my first communication to you as the PPSA General Chair I would like to bring you up to speed on the current position of the PPSA and our plans for the next 12 months.

With your help and support we have just completed the work needed to bring the organization back to a sound financial footing. This allows us to once again focus more energy on our primary objective of supporting continuous improvement of safety throughout all aspects of our industry.

We also completed a very successful annual conference, which was held at the Caribe Royale Hotel and Conference Center in Orlando, June 15<sup>th</sup>. – 17<sup>th</sup>, 2009. One hundred and forty one (141) conference attendees experienced a broad array of informative sessions presented by nationally recognized experts and industry representatives. Feedback from attendees on the conference program and the hotel was excellent.

As we enter the third quarter of 2009 the Board of Directors are seeking to build upon these successes. Just as we would do in safety planning, (if we want to be successful) we need to focus on the critical few. Why the critical few? With limited resources and in an economic downturn we realize some basic truths from our risk management backgrounds:

#1 everything can't be done at once

- #2 some things are more important than others
- #3 we need to do the most important things first

The Board members met this month to identify those activities that will bring the organization and members the best return on our investment of time and resources. Our priorities for the immediate future are:

- Ensure that the 2010 PPSA Safety Conference builds upon the success of the 2009 conference. The 2010 conference will be held at the Charleston Marriott in beautiful Charleston, S.C. Southern hospitality, famed golf and a stunningly beautiful location will make our conference productive and memorable.
- Continue to produce timely and high quality quarterly reports.
- Upgrade the PPSA website to be more current, user friendly, and seen by members as a source of relevant safety information for our industry,
- Conduct training seminars on those safety topics of interest to our members at a minimal cost which cannot be obtained elsewhere and finally,
- Identify and share solutions to those safety issues facing our industry and members.

The new board of directors (List attached) and I look forward to serving you, and to supporting you and your companies in your quest for prevention of injuries and illnesses to your employees.

### 2009/10 Board members:

Bruce Allred	Smurtit-Stone Container	Brian Kendall	Rayonier
Monty Batchelor	Domtar	Pete Masias	Green Bay Packaging
Marty Barfield	Domtar	Dan Quarles	Rite Hite Corporation
John Sunderland	Buckeye Technologies	Jay Vogt	International Paper
Tom Watson	Temple Inland, Inc.	Steve Irons	Georgia-Pacific
Ed Corlew	Mohawk Fine Papers	Chris Redfearn	Weyerhaeuser

General Chairman – PPSA, Chris Redfearn

### **New Board Members**

The PPSA board has nominated the following gentlemen to join the board. Please join us in congratulating them on this appointment.



BOB ROSS, DIRECTOR OF SAFETY & HEALTH, TEMPLE-INLAND CORPORATION

Bob has been with Temple-Inland since 2007 and has over 20 years of experience in the paper industry. Prior to working for Temple-Inland Bob was Corporate Safety Manager for NewPage Corporation in Dayton, Ohio. Other relevant work experience includes positions with Meadwestvaco, Georgia Pacific and Champion International.

Bob has a Bachelor of Science degree from East Central Oklahoma State University and is a Registered Nurse in four states.



MATT SAXE, DIRECTOR OF SAFETY AND CORPORATE PROJECTS, BOISE

Matt is a native of New York, born and raised in Rochester. He has a BS in paper science and engineering from the College of Environmental Science and Forestry, Syracuse University.

He began his career with Boise in 1978 at the pulp and paper mill in Rumford, Maine, where he worked for 17 years, as process engineer, production engineer and production manager. In 1995 Matt was named production manager at the DeRidder mill, and later served as operations manager. He worked with the Paper Sales and Marketing group on a year-long Decision Quality project before becoming the mill manager at the St. Helens pulp and paper mill in August 2002. During his 5-year tenure, St. Helens set new standards in safety, production and energy efficiency. Matt spent a year at the Wallula mill before taking on a new assignment as Director of Safety and Corporate Projects

## 2009 Safety Conference



Smurfit-Stone Container - California Ed Hinkel, Dafne Concha, Travis Johnson



Mike Felker – GM Ft. Lauderdale - Smurfit-Stone Recycling Thomas Fullove – Green Bay Packaging & the Kress Foundation



Matt Kanneberg - Weyerhaeuser Port Wentworth Panel Discussion - Rapid, Lasting Improvement



Peggy Burroughs – Domtar Tatum Thomas Fullove - Green Bay Packaging & the Kress Foundation



Best Records for Sheet Converting presented by Felicia Willis, RISI Bob Ross - TIN Directory of Safety and Steven Westby - Region HR Mgr



Award of Excellence - Temple-Inland Maysville, KY Larry Kimbler (left) and Larry Schlomer (middle), Ed Corlew



Most Improved Corrugator Converting – presented by Chris Redfearn to Thomas Fullove – Green Bay Packaging – Cincinnati, OH



2008 Executive Eagle Award – Kevin Richard, Mike Lopez Dolph Beyer, Ed Colew and Joanne Price



Bruce Allred – Smurfit-Stone Container
Janet Froetscher - National Safety Council President & CEO



Bruce Kummerfeldt – Packaging Corporation – Tomahawk WI Learnings from the Investigation of a Fatal Fiber Storage Tank Explosion



Most Improved Paper Mill #2 – presented by Chris Redfearn Accepting the award for the Smurfit Stone Coshocton, OH Mill is John Deveau



Dr. Vahid Ebadat – Chilworth Technology Combustible Dust

<sup>\*\*</sup>Additional pictures from the 2009 PPSA conference can be viewed on http://ppsa.org/content/2009 safety conference agenda



PPSA has been a resource to the pulp, paper, converting, recycle and forest products industry since 1944.

# Plan NOW to attend the 67<sup>th</sup> Annual Pulp & Paper Safety Association Safety & Health Conference at the Charleston Marriott Charleston, SC June 6<sup>th</sup> – 10<sup>th</sup>, 2010







Southern hospitality, famed golf and a stunningly beautiful location make Charleston meetings productive and memorable.

Rediscover Your Senses at the Marriott Charleston Hotel. Enjoy beautiful, redesigned guest rooms and suites coupled with supreme service and sophistication. Spacious, stylish and alive with color and energy, all rooms feature high speed internet access, dual-head shower massager and granite vanity. Enjoy a sensory dining experience at Saffire Charleston's Oven, serving innovative, American-fusion cuisine for breakfast, lunch and dinner. Visit Aqua Terrace, a rooftop lounge, offering cocktails with brilliant views of the Ashley River. Unwind in our landscaped courtyard or workout in our state of the art fitness center with a panoramic view of our outdoor pool and whirlpool spa.

Additional information about the next year's conference will be available this fall on the PPSA website www.pspa.org. Plan now to benefit from the PPSA Experience!

# 2<sup>nd</sup> Quarter Safety Stats

Paper Mills #1	year-to-date	)	Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. I)	(OSHA log col. G)	Total IR
Blue Ridge Paper Prod.	Canton, NC	1,265,981	6	1	1	0	0.95
AbitibiBowater	Catawba, SC	1,071,653	7	1	6	0	1.31
Georgia-Pacific	Savannah River, Rincon, GA	1,394,891	11	4	5	0	1.58
Glatfelter	Ohio Operation, Chillicothe, OH	1,509,776	17	8	4	0	2.25
Glatfelter	Spring Grove Mill, PA	1,054,012	20	4	6	0	3.80
Fraser Papers	East Paper, Madawaska, ME	1,104,094	22	12	6	0	3.99
Meadwestvaco	Covington, VA	1,255,304	66	11	1	0	10.52
		8,655,711	149	41	29	0	
Weighted Average for Category							3.4

Paper Mills #2 (Mills with less than 500,000 1,000,000 hours for the yea	year-to-dat ) hours are expected to go c r or will be moved to PM#3)	over	Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+l+J)	(OSHA 300 log col. H)	(OSHA log col. l)	(OSHA log col. G)	Total IR
Domtar	Hawesville KY	498,512	1	0	1	0	0.40
Smurfit-Stone	Florence, SC	492,847	1				0.41
Boise Packaging	DeRidder, LA	449,825	1	0	0	0	0.44
Weyerhaeuser	Longview, WA	488,640	3	3	0	0	1.23
Thilmany	Kaukauna, WI	722,010	6	0	3	0	1.66
RockTenn	Demopolis, AL	507,538	5	1	1	0	1.97
		3,159,372	17	4	5	0	
Weighted Average for Category							1.1

Paper Mills #3	year-to-da	ite	Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. l)	(OSHA log col. G)	Total IR
Packaging Corporation	Tomahawk, WI	418,184	0	0	0	0	0.00
Domtar	Rothschild, WI	382,291	0	0	0	0	0.00
Weyerhaeuser	Columbus, MS	344,877	0	0	0	0	0.00
Mohawk Fine Papers	Cohoes Mill, NY	250,965	0	0	0	0	0.00
Georgia-Pacific	Brewton AL	480,821	1	1	0	0	0.42
Weyerhaeuser	Norpac, Longview, WA	467,080	1	1	0	0	0.43
Temple-Inland #390	Bogalusa, LA	475,333	2	0	0	0	0.84
Smurfit-Stone	Coshocton, OH	218,506	1	0	0	0	0.92
Temple-Inland #386	New Johnsonville, TN	197,401	1	0	1	0	1.01
Domtar	Kingsport, TN	363,589	2	1	0	0	1.10
Boise, Inc.	Jackson, AL	478,096	3	0	0	0	1.25
Domtar	Bennettsville, SC	317,404	2	2	0	0	1.26
Temple-Inland #385	Newport	146,340	1	0	0	0	1.37
Mohawk Fine Papers	Waterford Mill, Waterford, NY	133,725	1	0	0	0	1.50
Temple-Inland #393	Orange, TX	389,462	3	2	0	0	1.54
Green Bay Packaging	Arkansas Kraft, AR	377,340	3	0	1	0	1.59
Green Bay Packaging	Arkansas Kraft, AR	377,340	3	0	1	0	1.59
Mohawk Fine Papers	Beckett Mill, Hamilton, OH	121,092	1	0	0	0	1.65
Temple-Inland #389	Rome	469,141	4	1	0	0	1.71
Domtar	Johnsonburg, PA	366,293	4	0	2	0	2.18
Interstate Paper	Riceboro, GA	259,275	3	2	0	0	2.31
Domtar	Nekoosa, WI	425,891	5	2	0	0	2.35
Domtar	Port Huron, MI	254,706	3	0	1	0	2.36
Smurfit-Stone	Missoula, MT	380,046	5	2	0	0	2.63
Domtar	Columbus, MS	214,279	3	1	1	0	2.80
		8,309,477	52	15	7	0	
Weighted Average for Category							1.3

100% Recycle Mills	year-to-dat	e	Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. l)	(OSHA log col. G)	Total IR
Sonoco	Menasha, WI	118,001	0	0	0	0	0.00
Temple-Inland #391	Maysville, KY	117,096	0	0	0	0	0.00
SFK Pulp Recycling	Fairmont, WV	113,685	0	0	0	0	0.00
SFK Pulp Recycling	Menominee, MI	106,566	0	0	0	0	0.00
Sonoco	Richmond, VA	98,454	0	0	0	0	0.00
Temple-Inland #392	Ontario, CA	97,116	0	0	0	0	0.00
Sonoco	Newport, TN	85,291	0	0	0	0	0.00
Sonoco	DePere, WI	62,612	0	0	0	0	0.00
Sonoco	Holyoke, MA	58,075	0	0	0	0	0.00
Smurfit-Stone	Uncasville, CT	437,035	3	1	1	0	1.37
Sonoco	Hutchinson, KS	119,206	1	1	0	0	1.68
Green Bay Packaging	Green Bay, WI	143,956	2	0	0	0	2.78
Sonoco	Sumner, WA	61,073	1	1	0	0	3.27
Sonoco	City Of Industry, CA	52,129	1	1	0	0	3.84
Sonoco	Hartsville, SC	462,085	9	0	0	0	3.90
		2,132,380	17	4	1	0	
Weighted Average for Category							1.6

Pulpmills	year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. I)	(OSHA log col. G)	Total IR
Weyerhaeuser	Grand Prairie, AB	302,135	1	1	0	0	0.66
Weyerhaeuser	Flint River, GA	278,733	1	1	0	0	0.72
Weyerhaeuser	Port Wentworth, WA	226,258	1	0	0	0	0.88
Weyerhaeuser	New Bern, NC	297252	2	1	0	0	1.35
Domtar	Kamloops, BC	439,758	3	1	0	0	1.36
Domtar	Baileyville, ME	276,991	2	1	0	0	1.44
Buckeye Florida	Perry, FL	599,772	7	4	0	0	2.33
Rayonier	Jesup, GA	873,639	12	5	2	0	2.75
Rayonier	Fernandina Beach	324,997	7	1	1	0	4.31
Buckeye Technolgies	Memphis, TN	148,992	7	0	4	0	9.40
		3,768,527	43	15	7	0	
Weighted Average for Category							2.3

Box Plants - with corrugator	year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY// agation Name	Harris	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log	(OSHA	(OSHA log col.	Tota
	CITY/Location Name	Hours	•	col. H)	col. l)	<b>G)</b>	IR
Temple-Inland #048	Elgin, IL	136,091 132,303	0	0	0	0	0.00
Temple-Inland #068 Temple-Inland #009	Carol Stream, IL Streetsboro, OH	132,303	0	0	0	0	0.00
Temple-Inland #010	Orlando, FL	131,554	0	0	0	0	0.00
Temple-Inland #032	Hazelton, PA	115,368	0	0	0	0	0.00
Temple-Inland #072	Marion, OH	112,828	0	0	0	0	0.00
Temple-Inland #017	Northlake/Chicago, IL	109,467	0	0	0	0	0.00
Temple-Inland #005	Evansville IN	109,450	0	0	0	0	0.00
Temple-Inland #036	Petersburg, VA	109,335	0	0	0	0	0.00
•	ò		0	0	0	0	
Green Bay Packaging	Tulsa, OK	97,873				_	0.00
Green Bay Packaging	Baltimore, MD	91,560	0	0	0	0	0.00
Temple-Inland #038	Garden City, KS	89,553	0	0	0	0	0.00
Temple-Inland #151	Scranton, PA	38,861	0	0	0	0	0.00
Temple-Inland #280	Pakway Indianapolis, IN (Stout Field)	216,220	1	1	0	0	0.92
Temple-Inland #027	Crawfordsville, IN	186,982	1	0	1	0	1.07
Temple-Inland #014	Imperial Valley, CA (El Central)	168,338	1	0	1	0	1.19
Temple-Inland #031	Bell (Los Angeles, CA)	162,014	1	1	0	0	1.23
Temple-Inland #076	San Antonio, TX	155,194	1	0	0	0	1.29
Temple-Inland #152	Binghamton, NY	152,815	1	0	0	0	1.31
Temple-Inland #016	Carrollton (Dallas, TX)	138,528	1	0	0	0	1.44
Temple-Inland #022	St. Louis (Fenton), MO	137,399	1	0	0	0	1.46
Temple-Inland #074	Phoenix, CA	129,447	1	1	0	0	1.55
Temple-Inland #034	Wheat Ridge, CO	122,169	1 2	0	1	0	1.64
Temple-Inland #171	Crockett-Sante Fe Springs	241,991		2	0	0	1.65
Green Bay Packaging	Twin Town, MN	116,831	1	0	0	0	1.71
Temple-Inland #019	Shakopee (Minneapolis, MN)	112,118	1	1	0	0	1.78
Green Bay Packaging	El Paso, TX	111,759	1	1	0	0	1.79
Temple-Inland #018	Minden LA	106,883	1	1	0	0	1.87
Temple-Inland #020	Tracy, CA	209,124	2	0	2	0	1.91
Temple-Inland #002	Middletown OH	99,067	1	0	0	0	2.02
Green Bay Packaging	DePere, WI	78,778	1	0	0	0	2.54
Temple-Inland #158	Warren County, NC	148,593	2	0	1	0	2.69
Temple-Inland #029	Sante Fe Springs, CA	130,122	2	2	0	0	3.07
Temple-Inland #012	Biglerville PA	188,769	3	1	1	0	3.18
Temple-Inland #037	Lexington, SC	187,499	3	2	0	0	3.20
Temple-Inland #023	Spotswood, NJ	124,548	2	0	0	0	3.21
Temple-Inland #033	Ft. Smith AR	124,071	2	1	1	0	3.22
Temple-Inland #077	Tampa, FL	120,005	2	0	0	0	3.33
Green Bay Packaging	GB Shipping Cont., WI	282,710	5	2	1	0	3.54
Green Bay Packaging	Wausau, Wi	169,887	4	1	1	0	4.71
Green Bay Packaging	Kalamazoo, MI	168,111	5	2	1	0	5.95
Temple-Inland #067	Bogalusa	160,088	5	2	1	0	6.25
Green Bay Packaging	Cincinnati, OH	91,176	3	0	2	0	6.58
Temple-Inland #070	Gilroy, CA Box Plant	151,420	5	2	0	0	6.60
Green Bay Packaging	Fremont, OH	112,598	4	1	2	0	7.10
Temple-Inland #042	Ontario, CA	104,729	4	4	0	0	7.10
Temple-Inland #042 Temple-Inland #039	Kansas City, KS	104,729	4	0	1	0	7.04
Green Bay Packaging	Ft. Worth, TX	124,237	9	1	7	0	14.49
, , , , , , , , ,		6,544,492	84	29	24	0	

Box Plants without a corrugator	r year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. I)	(OSHA log col. G)	Total IR
Temple-Inland #287	Pakway Indianapolis, IN (Roosevelt)	105,779	0	0	0	0	0.00
Temple-Inland #156	Scotia, NY	85,574	0	0	0	0	0.00
Temple-Inland #178	Bay Sheets - Gilroy, CA	80,920	0	0	0	0	0.00
Temple-Inland #154	Madison, OH	61,599	0	0	0	0	0.00
Temple-Inland #049	Toughkenamon	56,770	0	0	0	0	0.00
Temple-Inland #157	Utica, NY	45,260	0	0	0	0	0.00
Temple-Inland #291	Mack Chicago, IL	34,831	0	0	0	0	0.00
Temple-Inland #047	Littlestown, PA	33,547	0	0	0	0	0.00
Temple-Inland #170	Crockett-Buena Park, CA	33,485	0	0	0	0	0.00
Temple-Inland #176	Bayline Sheet Plant	33,485	0	0	0	0	0.00
Temple-Inland #046	Elizabethton Sheet Plant, TN	24,014	0	0	0	0	0.00
Temple-Inland #001	Milltown (was Middlesex), NJ	23,486	0	0	0	0	0.00
Temple-Inland #155	Buffalo, NY	23,425	0	0	0	0	0.00
Temple-Inland #003	Ft. Smith, AR	18,944	0	0	0	0	0.00
Temple-Inland #159	St. Anthony, IN	4,303	0	0	0	0	0.00
Temple-Inland #043	Ashland City Sheet, TN	79,329	1	0	0	0	2.52
Temple-Inland #161	Atlanta Stock Box	72,113	2	2	0	0	5.55
Green Bay Packaging	Chickasha, OK	33,247	1	0	1	0	6.02
		850,111	4	2	1	0	
Weighted Average for Category							0.9

Folding Carton	year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. I)	(OSHA log col. G)	Total IR
Green Bay Packaging	Folding Carton, WI	107,952	2	0	1	0	3.71

Sheeting & Sheet Feeder Plan	its year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. I)	(OSHA log col. G)	Total IR
Temple-Inland #081	Midwest Sheets	101,012	0	0	0	0	0.00
Temple-Inland #078	Bay Sheets	89,305	0	0	0	0	0.00
Domtar	Cerritos, CA	81,038	0	0	0	0	0.00
Domtar	Rock Hill, SC	75,624	0	0	0	0	0.00
Domtar	DFW Converting, Irving, TX	61,112	0	0	0	0	0.00
Domtar	Indianapolis Converting, IN	48,469	0	0	0	0	0.00
Domtar	Tatum, SC	44,238	0	0	0	0	0.00
Domtar	Richfields Converting, Kingsport, TN	43,648	0	0	0	0	0.00
Domtar	Brownsville Converting, TN	40,905	0	0	0	0	0.00
Temple-Inland #444	Kennett Square, PA	34,831	0	0	0	0	0.00
Domtar	DuBois, PA	82,770	1	1	1	0	2.42
Domtar	Washington Court House, OH	72,892	1	1	0	0	2.74
Temple-Inland #082	Texas Sheets (San Antonio, TX)	72,197	1	0	0	0	2.77
Domtar	Langhorne, PA	37,578	1	0	1	0	5.32
Temple-Inland #079	Gateway Sheets - St. Louis, MO	72,552	2	0	0	0	5.51
Domtar	Owensboro, KY	64,134	3	1	0	0	9.36
Domtar	Addison, IL	57,913	3				10.36
		1,080,218	12	3	2	0	
Weighted Average for Category							2.2

Specialty Products	year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. I)	(OSHA log col. G)	Total IR
Weyerhaeuser	Columbus Modified Fiber, MS	81,258	0	0	0	0	0.00
Mohawk Fine Papers	Saybrook, Ashtabula, OH	82,472	1	0	0	0	2.43
Green Bay Packaging	Winchester, VA	75,793	1	0	1	0	2.64
Temple-Inland #026	Graphics Resource Center, Indianapolis, IN	83,650	2	0	1	0	4.78
Green Bay Packaging	Green Bay, WI	258,889	8	1	5	0	6.18
Mohawk Fine Papers	SCC, Cohoes, NY	29,217	1	1	0	0	6.85
		611,279	13	2	7	0	
Weighted Average for Category							4.3

Sawmills	у	ear-to-date	Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. I)	(OSHA log col. G)	Total IR
Temple-Inland #105	Diboll Lumber	176,389	0	0	0	0	0.00
Temple-Inland #131	Pineland Complex Services, TX	71,462	0	0	0	0	0.00
Green Bay Packaging	Pincrest, AR	70,595	0	0	0	0	0.00
Temple-Inland #121	Pineland Lumber	241,991	1	0	1	0	0.83
Temple-Inland #122	Rome Sawmill	174,377	1	0	0	0	1.15
Temple-Inland #123	Southwest La - De Quincy	185,181	2	1	0	0	2.16
Temple-Inland #101	Buna Lumber, TX	80,622	1	1	0	0	2.48
		1,000,617	5	2	1	0	
Weighted Average for Category							1.0

Wood Products	year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. l)	(OSHA log col. G)	Total IR
Temple-Inland #110	Fletcher Gypsum	123,460	0	0	0	0	0.00
Temple-Inland #112	Норе	107,210	0	0	0	0	0.00
Temple-Inland #108	Diboll Fiber Products	100,834	0	0	0	0	0.00
Temple-Inland #118	Monroeville	93,551	0	0	0	0	0.00
Temple-Inland #114	McQueeney Gypsum	69,481	0	0	0	0	0.00
Temple-Inland #968	Fredericksburg Gypsum	13,991	0	0	0	0	0.00
Temple-Inland #107	Del-Tin Fiber	123242	1	1	0	0	1.62
Temple-Inland #124	Thomson	85,131	1	0	0	0	2.35
Temple-Inland #115	Mt. Jewett MDF	129,520	2	0	0	0	3.09
Temple-Inland #106	Diboll Particleboard	112,178	2	0	0	0	3.57
Temple-Inland# 104	Cumberland City Gypsum	110,667	2	1	0	0	3.61
Temple-Inland #109	Fingerjointing	16,435	1	0	0	0	12.17
Temple-Inland #128	West Memphis Gypsum	35,176	3	0	1	0	17.06
		1,120,876	12	2	1	0	
Weighted Average for Category							2.1

Woodlands	year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. I)	(OSHA log col. G)	Total IR
Green Bay Packaging	Fiber Resources, AR	32,951	0	0	0	0	0.00

Recycle Collection Centers	year-to-date		Total OSHA Log	LWDC	RWDC	Fatalities	
COMPANY	CITY/Location Name	Hours	Cases (OSHA 300 log sum of col. G+H+I+J)	(OSHA 300 log col. H)	(OSHA log col. l)	(OSHA log col. G)	Total IR
Caraustar	Texarkana, TX	49,600	0	0	0	0	0.00
Caraustar	Dalton, GA	49,000	0	0	0	0	0.00
Caraustar	Cleveland, OH	28,500	0	0	0	0	0.00
Caraustar	Hardeeville, SC	23,200	0	0	0	0	0.00
Caraustar	Doraville; GA	22,400	0	0	0	0	0.00
Caraustar	Charlotte, NC	20,100	0	0	0	0	0.00
Caraustar	Columbus	18,500	0	0	0	0	0.00
		211,300	0	0	0	0	
Weighted Average for Category							0.0

### **Safety**

### Safety Incident Alert

Facility Name	Corrugated Box Plant	Date / Time of Injury	13:55 2/13/09
Department	Converting	Crew/Shift	1 <sub>et</sub> Maintenance
Injury Description	Finger laceration— turning wrench	Person Preparing Alert	
Incident Severity	X Recordable	Restricted	Lost

### Description

An employee lacerated his left hand middle finger. The employee was using box end wrench to reach through a 4"x7" opening in the gear box on an anilox roll eccentric adjustment locking nut. When the nut released, the wrench slipped and the employee's finger struck the gear teeth.

### Investigation Results

The gear box is normally oil filled with a small opening to perform the necessary task. The reach is approximately 14" into the dark box.

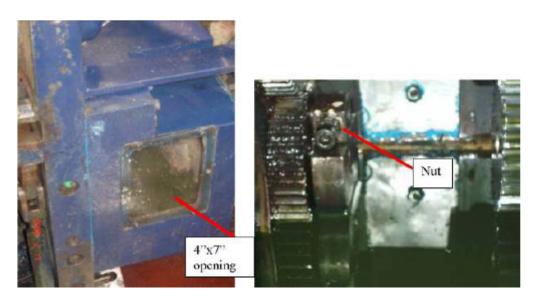
#### Root Cause

Dark, restricted work area with traces of oil inside box; Box end wrench slipped after nut broke loose.

#### Corrective Action Plan

Purchased a deep well socket to be labeled and stored at machine, accessible only to maintenance mechanics for this purpose to enable the mechanics to turn bolts outside of the machine. Train all maintenance mechanics on the use of the new wrench

#### Photos



<u>Disclaimer:</u> Materials for this publication were developed to support the sharing of information on the identification and control of hazards in the paper, converting and recycling industry. The materials are not comprehensive, are not intended to provide specific advice on particular equipment or processes and are not intended to be a substitute for a comprehensive approach based on sound design, installation, maintenance, operating, and training practices. These materials should not be relied upon to achieve compliance with any laws or other requirements. PPSA and its members and other contributors to these materials do not assume any responsibility for the user's compliance with applicable laws or other requirements, nor for any persons relying on the information contained in these materials.

### Safety Share 04/23/2009

Note: This information is being shared from another company that wishes to remain anonymous.

This welder was very lucky that at least he had on his welding face shield when he was grinding. If not, this would have been a very different outcome.

Please look at your personal protective equipment used in your grinding operations to assure that it is impact resistant. We should not be using welding helmets for face protection during grinding operations unless they are resistant to high impacts. This would be an excellent item for all supervisors to look for when making routine inspections of your operations.

Apparently a welder was cutting a 1/16" thick plate when the cutting wheel he was using broke apart. One piece of the wheel lodged in the welder's helmet he was wearing and another piece went clear through and resulted in a shallow cut on the cheek that required sutures.

These grinding wheels are dangerous. We are seeing them more and more in Safety Alerts. Please ensure grinders and cutting tools are used properly and have the proper guards in place with the correct PPE being worn.

Bottom line, welding helmets are not designed to be used when grinding unless they are rated High Impact (AS/NZS 1337)





### Safety Incident Alert

Facility Name	Corrugated Box Plant	Date / Time of Injury	2-18-2009 11:57 P.M.
Department	Corrugator	Crew/Shift	Clamp Driver 3rd shift
Injury Description	Near miss/ Property Damage	Person Preparing Alert	
Incident Severity	Recordable	Restricted	Lost

#### Description:

Clamp truck caught on fire

#### Investigation Results

Clamp driver was in the roll stock area in the back of the plant. He was putting a roll of paper away. When he was driving back the clamp truck shut down. The driver turned it back and grabbed another roll. He then observed smoke coming out from the bottom of the seat. The employee called maintenance, turned off the propane tank and grabbed a fire extinguisher. He could not get the seat to come up so he sprayed through the opening underneath the seat. When a maintenance mechanic arrived they opened up the seat and started spraying the fire extinguisher with an extinguisher. Another employee grabbed a 1 ½" incipient fire water hose and sprayed it with water. Other employees brought more fire extinguishers from the plant and subsequently put out the fire. The fire department arrived plant since the use of the fire hose triggered the alarm system. No one was injured but the clamp truck suffered extensive damage to the engine compartment. The Fire Marshall conducted an investigation to determine the source of the fire. He determined there was no foul play and that the fire ignited due to excessive paper dust build up in the engine compartment and around the radiator fan. Fire department personnel reset the alarm system and the fire pump and the plant was back up and running for the balance of the day with out any other issues.

#### Root Cause

Paper dust buildup inside the engine compartment and radiator fan blade

#### Corrective Action Plan

Forklifts inspection sheet will address daily blow down by the operator during there shift.
 Install an air line in the proximity of the propane tank exchange area to assist in reducing dust build up in propane truck engine compartments.
 Communicate incident to all employees in our next safety tool box meeting

### PHOTOS:



### Safety Incident Alert

Facility Name	Corrugated Box Plant	Date / Time of Injury	2/5/09 4:30a.m.
Department	Shipping	Crew/Shift	10pm-6am
Injury Description	Face and right hand burn	Person Preparing Alert	
Incident Severity	Recordable	Restricted	Lost

### Description

While the employee attempted to refuel a fork truck, a static charge ignited fuel vapor emanating from the tank release valve. The flash ignition resulted in employee receiving first and second degree burns to face and right hand.

### Investigation Results

- The employee was neither trained nor authorized to operate any powered industrial vehicle at the time of incident.
- The employee was not wearing the prescribed PPE for the job.
- The ground was not attached to tank; clamp was found to be missing from the end
  of ground cable.

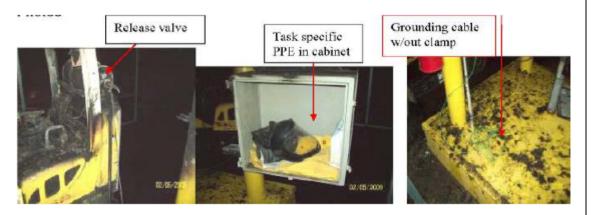
#### Root Cause

An ungrounded static discharge from employee's hand igniting fuel vapor.

#### Corrective Action Plan

- Clearly communicate the expectation that only trained and certified employee may operate powered industrial trucks.
- Document plant-wide review of the proper refueling procedures and prescribed PPE. Replace missing ground clamp.

### Photos



Task specific PPE in cabinet

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### PPSA 2008 No OSHA Recordables Awards (49)

Boise Paper Solutions	DeRidder	LA	Papermill #2
Caraustar	Charlotte	NC	Recycle Collection
Caraustar	Cleveland	OH	Recycle Collection
Caraustar	Columbus	GA	Recycle Collection
Caraustar	Doraville	GA	Recycle Collection
Caraustar	Texarkana	TX	Recycle Collection
Domtar	Rock Hill	SC	Sheeting/Sheet Feeder
Green Bay Packaging Inc.	Chickasha	OK	Sheet Converting
SFK Pulp Recycling	Menominee	MI	Recycle Mill
Smurfit-Stone	N. Tonawanda (Robinson)	NY	Corrugated
Smurfit-Stone	Ravenna	OH	Corrugated
Smurfit-Stone	Richmond-North	VA	Corrugated
Smurfit-Stone	Anchorage	AK	Recycle Collection
Smurfit-Stone	Atlanta West	GA	Recycle Collection
Smurfit-Stone	Augusta	GA	Recycle Collection
Smurfit-Stone	Bakersfield	CA	Recycle Collection
Smurfit-Stone	College Park	GA	Recycle Collection
Smurfit-Stone	Evansville	IN	Recycle Collection
Smurfit-Stone	Fresno	CA	Recycle Collection
Smurfit-Stone	Ft. Lauderdale	FL	Recycle Collection
Smurfit-Stone	Jacksonville North	FL	Recycle Collection
Smurfit-Stone	Jacksonville South	FL	Recycle Collection
Smurfit-Stone	Kansas City	KS	Recycle Collection
Smurfit-Stone	Louisville	KY	Recycle Collection
Smurfit-Stone	Nashville	TN	Recycle Collection
Smurfit-Stone	Oakland	CA	Recycle Collection
Smurfit-Stone	Philadelphia	PA	Recycle Collection
Smurfit-Stone	Portland East	OR	Recycle Collection
Smurfit-Stone	Sacramento East	CA	Recycle Collection
Smurfit-Stone	Sacramento West	CA	Recycle Collection
Smurfit-Stone	San Jose	CA	Recycle Collection
Smurfit-Stone	Seattle	WA	Recycle Collection
Smurfit-Stone	St. Charles	IL	Recycle Collection
Smurfit-Stone		CT	
	Uncasville		Recycle Mill
Sonoco	Holyoke	MA	Recycle Mill
Sonoco	Lancaster	OH	Recycle Mill
Sonoco	Sumner	WA	Recycle Mill
Temple-Inland #155	Buffalo	NY	Sheet Converting
Temple-Inland #01	Milltown	NJ	Sheet Converting
Temple-Inland #03	Ft. Smith	AR	Sheet Converting
Temple-Inland #159	St. Anthony	IN	Sheet Converting
Temple-Inland #172	Santa Fe Springs	CA	Sheet Converting
Temple-Inland #291	Chicago	IL	Sheet Converting
Temple-Inland #391	Maysville	KY	Recycle Mill
Temple-Inland #47	Littlestown	PA	Sheet Converting
Temple-Inland #48	Elgin	IL	Corrugated
Temple-Inland-043	Ashland City	TN	Sheet Converting
Temple-Inland-161	Atlanta Stock Box	GA	Sheet Converting
Weyerhaeuser	Grande Prairie	AB	Pulpmill
-			•

Awards of Excellence, Best Records and Most Improved are being finalized.

### PPSA 2008 No Lost Workday Case Awards (46)

Abitibi Dowator	Catawha	80	Donormill #1
Abitibi-Bowater	Catawba	SC	Papermill #1
Caraustar	Dalton Chatanooga	GA	Recycle Collection
Domtar	Marlboro-(Bennettsville)	SC	Papermill #3
Green Bay Packaging Inc.	Cincinnati	OH	Corrugated
Green Bay Packaging Inc.	DePere	WI	Folding Cartons
Green Bay Packaging Inc.	Fremont	ОН	Corrugated
Green Bay Packaging Inc.	Kalamazoo	MI	Corrugated
Green Bay Packaging Inc.	Morrilton	AR	Woodlands #2
Green Bay Packaging Inc.	Tulsa	OK	Corrugated
Green Bay Packaging Inc.	Winchester	VA	Specialty
Interstate Paper	Riceboro	GA	Papermill #3
Mohawk Fine Paper Mills, Inc.	Cohoes	NY	Papermill #3
Mohawk Fine Papers Inc.	Beckett Mill, Hamilton	OH	Papermill #3
Mohawk Fine Papers Inc.	Saybrook	ОН	Specialty
Mohawk Paper Mills, Inc.	Cohoes	NY	Specialty
Smurfit-Stone	Columbus	IN	Corrugated
Smurfit-Stone	Columbus	OH	Recycle Collection
Smurfit-Stone	Coshocton	OH	Papermill #3
Smurfit-Stone	Jefferson	OH	Corrugated
Smurfit-Stone	Orlando-Taft	FL	Recycle Collection
Smurfit-Stone	St. Louis	MO	Recycle Collection
Smurfit-Stone	Tampa	FL	Recycle Collection
Smurfit-Stone	Torrance	CA	Recycle Collection
Smurfit-Stone	Williamsport	PA	Corrugated
Sonoco	City of Industry	CA	Recycle Mill
Sonoco	Hutchinson	KS	Recycle Mill
Temple Inland #128	West Memphis	TN	Specialty
Temple-Inland #02	Middletown	ОН	Corrugated
Temple-Inland #104	Cumberland City	TN	Specialty
Temple-Inland #105	Diboll	TX	Sawmill
Temple-Inland #110	Fletcher	OK	Specialty
Temple-Inland #123	DeQuincy	LA	Sawmill
Temple-Inland #170	Buena Park	CA	Corrugated
Temple-Inland #176	Union City	CA	Sheet Converting
Temple-Inland #19	Shakopee	MN	Corrugated
Temple-Inland #23	Spotswood	NJ	Corrugated
Temple-Inland #27	Crawfordsville	IN	Corrugated
Temple-Inland #34	Wheat Ridge	CO	Corrugated
Temple-Inland #444	Toughkenamon	PA	Sheet Converting
Temple-Inland #46	Elizabethton	TN	Sheet Converting
Temple-Inland #78	Bay Sheets - Gilroy, Box Plant	CA	Sheeting/Sheet Feeder
Temple-Inland #81	Midwest Sheets (Tipton)	IN	Sheeting/Sheet Feeder
Temple-Inland #82	Texas Sheet- San Antonio	TX	Sheeting/Sheet Feeder
Temple-Inland 033	Ft. Smith	AR	Corrugated
Weyerhaeuser	Columbus (CMF)	MS	Specialty
Weyerhaeuser	New Bern	NC	Pulpmill
,	-	-	•

Awards of Excellence, Best Records and Most Improved are being finalized.

### **Eye on Ergonomics**

### Get a Grip!

### **Hand Ergonomics**

- Human hands are unique and one of our greatest assets. Can you imagine trying to work without them?
- · Do you suffer from any of the following symptoms?
  - · Numbness, tingling, redness, stiffness or reduced movement, pain, reduced strength
  - . These can be the first steps down the road to serious injury or disability
- The combination of forceful and awkward wrist movements repeated throughout your workday can lead to many types of injuries.
- Carpal tunnel syndrome, tennis elbow, golfer's elbow, and tendonitis are just a few of the problems that can
  impact your ability to use your hands over the long term.

#### What do you need to know?

- The safest and strongest position for your wrist and hands is when your wrist is straight and you can use a comfortable power grip (the handshake position)
- Some of the common risk factors for hand injuries include forceful gripping, bent wrist postures, vibration
  from tools, cold, gloves, and poorly designed tool handles. When more than one risk factor is present, the risk is multiplied.

#### What can you do to prevent hand injuries?

- Make sure that your tools are in good working order. Dull or poorly maintained tools take longer to get the job done, require
  more force, cause unnecessary vibration and increase the risk of injury from tool 'kick back'.
- Change the height that you work at to maximize your leverage and optimize your wrist posture and grip strength
- WATCH OUT for the tendency to over-squeeze power tools.
- If you can't change your work, workstation or tools and have to work in awkward posture, make sure you take breaks to stretch
  and to let your muscles and tendons recover.

For additional tips and information on *Industrial Toolbox Talks* click on the following link:

Take Responsibility (http://ergorisk.com/index.php?option=com\_content&task=category&sectionid=1&id=26&Itemid=54)

Information brought to you by David Coates ErgoRisk Management Group

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## **Ergonomic Basics: Wrist/Hand Stretches**

A regular stretching routine is an important component of workplace health. Frequent use of manual hand tools can stress muscles and tendons in the wrist and hand. Stretching will increase blood flow, reduce muscle tension and offset the strain of working.

Try a few of the stretches shown below to reduce build up of stress in your hands and wrists and help prevent injury REMEMBER: STRETCHES SHOULD NOT BE PAINFUL!

### Carpal Tunnel Stretch

- Hold arm in front of you with elbow straight and palm facing down.
- Pull up on the hand to gently bend wrist upwards.
- Feel the stretch in underside of the wrist and forearm.
- Hold 10-15 seconds, do 2 or 3



#### **Dorsal Wrist Stretch**

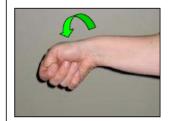
- Hold arm in front of you with palm facing down.
- Press gently on the back of you hand to bend your wrist downwards.
- Feel the stretch in the back of your wrist.
- Hold 5-10 seconds, do 2 or 3 times.





### Finger/Hand Stretch

- Hold hands out in front and spread your fingers apart as far as you can.
- Hold for 5 seconds and feel the stretch in your palm and fingers.
- Then let your hands relax into a loose fist.
- · Repeat 5 times



#### Thumb Stretch

- Position your hand with palm sideways and thumb tucked into your fist.
- Gently bend your wrist sideways, 5<sup>th</sup> finger down towards floor.
- Feel the stretch in your thumb and thumb side of your wrist.
- Hold 10-15 seconds, do 2 or 3 times.

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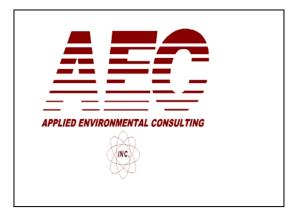
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### 2009 PPSA Special Safety Recognition

The following PPSA member locations have accomplished safety milestones in 2009 (In alphabetical order by company)

Boise - DeRidder, LA - 7,261,846 hours w/o lost time accident (9/03 - 3/09)

**Domtar - Irving. TX - 206,476 hours w/o lost time (4/05-3/09)** 

**Domtar – Tatum, SC – 324,324 hours w/o lost time (12/07-1/09)** 

Temple-Inland – Ashland City, TN – 1,324 days w/o a recordable case

**Temple-Inland –** Carrollton, TX – **Two years w/o lost time** 

Temple-Inland – Diboll Lumber, Diboll, TX – 1,000,000 hours w/o lost time

**Temple-Inland** – Diboll Finger Joint – Diboll, TX – 15 years w/o lost time!

Temple-Inland - Diboll Fiber Products - Diboll, TX- 977 days w/o lost time (12/06-8/09)

**Temple-Inland -** Diboll Particleboard – Diboll, TX- 957 days w/o lost time (12/06- 8/09)

Temple-Inland – Elgin, IL – 1,006 days w/o a recordable case

Temple-Inland – Fredericksburg, TX – 2 ½ yrs w/o recordable & 4 yrs w/o lost time

Temple-Inland – Ft. Smith Sheet Plant, Ft. Smith, AR – 2 yrs w/o recordable

Temple-Inland – Garden City, KS – 601 days w/o a recordable case

Temple-Inland – Indianapolis – Roosevelt – 3 years w/o a recordable case

Temple-Inland - Kansas City, KS - Maintenance Dept. - 2,000 days w/o a recordable case

Temple-Inland – Maysville, KY – 662 days w/o a recordable case

Temple-Inland – Middlesex, NJ – Two years w/o a recordable case

Temple-Inland – St. Louis, MO (Midwest Sheets) One year w/o a recordable case & 1,798 days w/o lost time

Temple-Inland – McQueeney, TX – Two years w/o a recordable case

Temple-Inland – New Johnsonville, TN – 1,166 days w/o lost time, (5/06-8/09)



### Pulp and Paper Safety Association

P.O. Box 531 Perry, FL 32348

PHONE: (850) 584-1569

Contact:
John Sunderland
Secretary/Treasurer

John Sunderland@BKITECH.com

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### **About our Organization**

### **Membership Information**

Membership in the Association is by operating facility, such as a paper mill, sawmill, woodlands, etc. Approximately 380 operating facilities are currently members. Annual Membership is based on employee numbers. 1-50 employees is \$100, 51-100 employees is \$150, 101-200 employees is \$200, 201-500 is \$250 and 501 and up is \$300. Please remember that each location must have its own membership. We do not have any corporate members. Vendors are \$200

Membership in the Association has many advantages:

- Participation in the Annual Health and Safety Conference and service as a member of the Board of Directors provides an opportunity for personal and professional growth.
- The Pulp and Paper Safety Association is the ONLY national organization exclusively concerned with accident prevention in the pulp, paper, converting, recycle and forest product industry.
- The annual Conference provides great face-to-face networking opportunities.
- The Quarterly Report provides a way of bench-marking your own performance with others in similar operations.
- The Awards program provides a prestigious form of recognition to outstanding short-term and long-term safety performance by operating categories.
- The Association is an excellent forum for keeping up with latest OSHA standards.
- In-depth information on specific subjects is increasingly available at regional seminars. The cost of these seminars is minimized by virtue of holding them on a regional basis.
- The annual conference provides a fine external motivational boost to hourly Safety Committee members as recognition for their active participation in your safety program.
- The cost of membership is the lowest of any association to our knowledge.
- The attendance of vendors at our annual conference allows safety people to keep up with the latest safety equipment, tools and training.

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